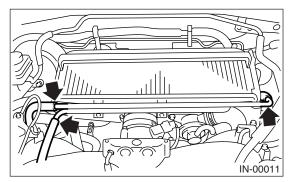
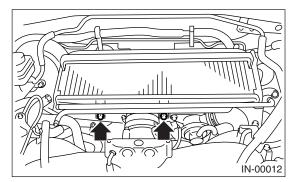
# 5. Intercooler

# A: REMOVAL

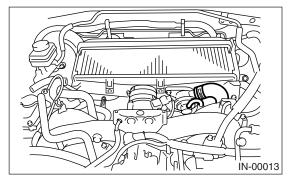
1) Disconnect the PCV hose from PCV pipe.



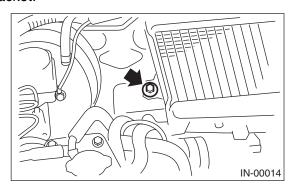
2) Remove the PCV pipe from intercooler.

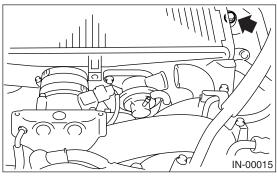


3) Disconnect the hose from air by-pass valve.

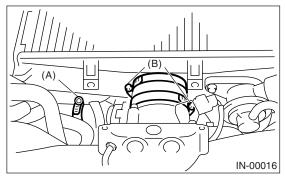


4) Remove the bolts which secure intercooler to bracket.





- 5) Loosen the clamp (A) which connects turbocharger and intercooler duct.
- 6) Loosen the clamp (B) which connects throttle body and intercooler.



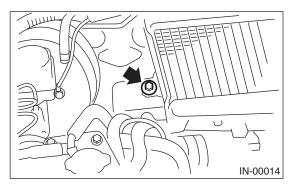
- 7) Disconnect the intercooler duct from turbocharger.
- 8) Remove the intercooler from throttle body.

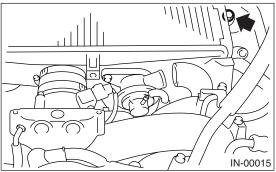
## **B: INSTALLATION**

Install in the reverse order of removal.

# Tightening torque:

16 N⋅m (1.6 kgf-m, 11.6 ft-lb)



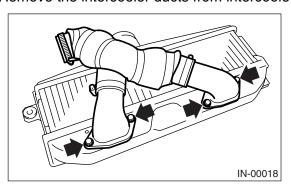


## C: DISASSEMBLY

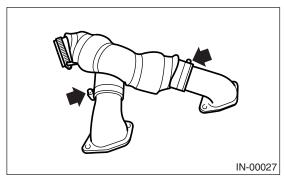
1) Remove the air by-pass valve from intercooler.



2) Remove the intercooler ducts from intercooler.



#### 3) Separate the ducts.



## D: ASSEMBLY

Assemble in the reverse order of disassembly.

#### NOTE:

Install the O-ring in proper position.

## Tightening torque: 16 N⋅m (1.6 kgf-m, 11.6 ft-lb)

